Patent Attorney's Docket No. <u>024444-983</u>

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O BANG S	IN THE UNITED STATES PATE	NT AND TRADEMARK OFFICE	amatt
Insee I	Patent Application of) Reply Under 37 C.F.R. 1.116-) Expedited Procedure-Technology	#12/0
Katari	ina DAHL et al.) Center 3700	(A.F.)
Applio	cation No.: 09/987,941) Group Art Unit: 3722	11/6/03
Filed:	November 16, 2001) Examiner: Erica E. Cadugan	BRoss
For:	METHOD OF MILLING ENGINE BLOCKS) Confirmation No.: 7925	2 Kent
SECOND AMENDMENT PURSUANT TO 37 C.F.R. §1.116			11/19/03
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		TECHNOLOGY CENTER R3700	

In complete response to the Official Action dated May 14, 2003, please amend the above-identified application as follows:

Sir: